


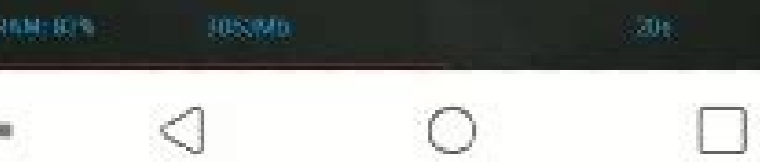
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RECOGNIZED OBJECT:

GREAT GREY OWL



Multi Point Cutting Tools



- The number of cutting edges varies from 2 (drill) to 4 (milling cutter) to hundreds (grinding wheel)
- Provides high material removal rate without failure [6]
 - Higher feed rate
 - Higher depth of cut
 - Chip load is low (as entire load is uniformly distributed)
- However, usage of multi point cutting tools can result [6]
 - Fluctuation in cutting force
 - Impact loading on each teeth
 - Higher vibration effects

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Nose Radius As large as possible
 Front Relief (Clearance) 4 to 8
 Side Relief (Clearance) 6 to 10
 Side Rake - hard and / or abrasive work 2 to 10
 - soft and / or gummy work 10 to 22
 Back Rake - hard / or abrasive work Negative to 0
 - soft and / or gummy work 0 to 10 Positive

Material	Top Rake	Side Clearance
Aluminium	15° - 20°	10° - 15°
Brass	10° - 12°	8° - 10°
Mild Steel	8° - 10°	7° - 9°
Stainless Steel	6° - 7°	6° - 7°
Cast Iron	7° - 9°	7° - 9°

a faster alternative to a handsaw that also gives you the freedom to cut curves. There are several options available when purchasing cutting tools.**Metal Cutting Tools**Whether your cutting tool needs are for milling, threading, drilling or any other metal cutting function, you can purchase what you need from Seco Tools, Inc. It can be used for a single or multi fluid domain HEX.The initial design concept for the FCOC went through several iterations on paper as well as in Computer Aided Design (CAD) before entering nTop Platform. This company was founded in 1972, and it specializes in glass-related art and the tools required to make such pieces. Users can customize the mechanical layout to make it fit plant or part requirements and can customize the software. This allows us to perform R&D, customer process development and testing in a focused environment without disrupting the customer's production schedule. CGTech has interfaces to all major CAM and tooling systems to allow for easy transfer of the best quality tooling data available.OSG USA Inc. We are going to Jezero Crater. - Jeff Stephens, Applications Engineering Manager: For OSG, we excel in CVD applications.

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